

On U8 steel, a diffusion layer with a surface zone carbide Mo_2C with microhardness 14000-15000 MPa, under which the α -phase is located + Mo_2C , and below - a zone of an α -solid solution of molybdenum in iron with a microhardness of 21500 ... 4000 MPa.

References

1. Sereda B.P., Bannikov L.P., Nesterenko S.V., Gaidaenko O.S., Kruglyak I.V., Sereda D.B. Surface hardening of materials working in the conditions of complex influence of aggressive substances: monograph.. Kamyanske: DSTU, 2019. 173 p. ISBN 978-966-175-185-8.
2. Sereda B., Belokon Y., Belokon K., Kruglyak I., Sereda D. Modeling of the processes of obtaining porous materials under SHS conditions. *Materials Science and Technology*. Portland, 2019. P. 1331–1335.

UDC 621.723.6

Sereda B.P., Dr. tech. Science, Professor
Sereda D.B., Ph.D. Sciences, Associate Professor
Kiforuk D.M., graduate student
Dnipro State Technical University, Kamyanske, seredabp@ukr.net

FORMATION OF WEAR-RESISTANT COATINGS ON CONSTRUCTION MATERIALS USING SELF PROPAGATING HIGH-TEMPERATURE SYNTHESIS

Among the methods of surface hardening are widely used protective coatings based on titanium, obtained by various methods of surface modification. A promising way to obtain coatings with adjustable composition, structure and performance characteristics with limited or minimal time of their formation is the alloying of structural materials in the conditions of self-propagating high-temperature synthesis. The paper considers the production of multicomponent titanium coatings obtained under the conditions of self-propagating high-temperature synthesis. As a result of combustion of powder mixtures with the transport agent may form a gas phase containing compounds $\text{I}, \text{I}_2, \text{I}_3, \text{F}_2, \text{F}_3, \text{H}, \text{H}_2, \text{H}_3, \text{F}, \text{F}_2, \text{F}_3, \text{HF}, \text{H}_2\text{F}$ with chemical elements. With increasing temperature there is an increase in the number of halides Gaseous products that interact with the elements of the powder system Ti, Cr and are converted into the gas phase $\text{AlI}, \text{AlI}_2, \text{AlI}_3, \text{CrF}, \text{CrF}_2, \text{CrF}_3, \text{CrI}, \text{CrI}_2, \text{CrI}_3, \text{TiF}, \text{TiF}_2, \text{TiF}_3, \text{TiI}, \text{TiI}_2, \text{TiI}_3$. At temperatures above 750 K, the proportion of condensed phase does not change. This fact indicates that in the temperature range 750–1600 K reactions occur with the release of the condensed phase, but without changing the number of moles, which is characteristic of the reactions of decomposition, exchange with material, ie essentially chemical transport of elements.

High surface hardness is a necessary condition for wear resistance in most types of wear. In the case of abrasive, oxidative, fatigue wear, the most wear-resistant are steels with a high initial surface hardness, the structure of which consists of particles of the solid phase of carbide and the high-strength matrix holding them. Tests for microhardness are carried out using desktop devices PMT-3. The obtained data comparing the wear resistance of steel 45 with alloyed titanium coatings correlate with the values of microhardness, which is for coatings obtained under SHS conditions during chromium doping $H_{100} = 16000 - 19000$ MPa. The test results showed that when tested under friction-sliding conditions, the best wear resistance among the considered alloyed titanium coatings have coatings doped with chromium. Their wear resistance is 1.7 - 1.9 times higher than that of coatings obtained under isothermal conditions.

References

1. Sereda B.P., Kruglyak I.V., Baskevich O.S., Belokon Y.O., Kruglyak D.O., Sereda D.B. Surface strengthening of structural materials using composite saturating media: monograph. Kamyanske: DSTU, 2019. 242 p. ISBN 978-966-175-187-2
2. Sereda B., Sereda D., Kryglyak I. Selection of materials for use in corrosive environments using SHS technology for automobile parts. *Materials Science and Technology* 2018, MS and T 2018. P. 1414–1418.